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D145-762-053
Job Sheet 192025



Part No: D145-762-053

Job Qty: 4 pcs ✓

Part Name: Replacement Wearplates for Standard Skidtubes Fit LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 4/2/19

Description:

Type: SOLD *act*

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	4/2/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Rosales, Oscar

OCT 21 2019



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Container No: S224488



Part: D145-762-053

Job No: 192025

Serial No/Batch: S224488

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/04/04 TC STC LoA RI

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	4 pcs	4/2/19	0.00	0.00	QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	4 pcs	4/2/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
						DAS
135 DC - 1 - B4B	4 pcs	4/2/19	0.00	0.00	DC - 1 - B4B	21 OCT 21 2019
					DC - 2 - B4B	9-39
140 QC 21 - FG	4 pcs	4/2/19	0.00	0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21 OCT 21 2019
					QC 21 - SA - 53	9-39

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-053

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG004

140 - QC21- Final Inspection - Work Order Release

012478

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	8 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5171244 ✓
AN4C43A	Bolt	16 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5123892 ✓
D4682-041	Wearplate Assembly	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5082759(x1) 5167878(x3) ✓
D4682-043	Wearplate Assembly	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5222689
D4682-7	Wearplate	4 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5167880 ✓
D4764-1	Bushing	48 pcs (12 ea) ✓	110-Packaging 1 - Pick Kit	5163971(x4) 5099915(x2) ✓
MS21043-4	Nut	24 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5215548 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	8	1	0
	AN4C43A	16	104	0
	D4682-041	4	3	0
	D4682-043	4	8	0
	D4682-7	4	5	0
	D4764-1	48	67	0
	MS21043-4	24	1,180	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	DEPARTMENT/PROCESS	Date : _____ Sequence #: _____ QTY Affected : _____	MRB (QSI042)
Description Work Order Deviation		Disposition		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
Other/Details: _____		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____		

5.3 **BK 117 C-2 (EC 145) Standard Skidtube Parts Lists**

QTY -043	QTY -053	QTY -153	QTY -253	QTY -063	QTY -263	P/N	DESCRIPTION
X						D145-762-043	REPLACEMENT SKIDTUBE
	X					D145-762-053	STANDARD WEARPLATE KIT
		X				D145-762-153	HEAVY DUTY WEARPLATE KIT
			X			D145-762-253	BASIC WEARPLATE KIT
				X		D145-762-063	HARDWARE KIT
					X	D145-762-263	HARDWARE KIT
1						D4680-041	SKIDTUBE ASSEMBLY
1						*D2965	CAP
1						*D2965-3	CAP
2						*D3672-1	WASHER
2						*AN3C5A	BOLT
2						*NAS1149C0332R	WASHER
2						*AN526C1032R10	SCREW
3						*AELS-1032-130	INSERT
3						*AN3C4A	BOLT
3						*NAS1149C0332R	WASHER
	1		1			D4682-041	WEARPLATE, STD FWD
	1		1			D4682-043	WEARPLATE, STD AFT LH
	1		1			D4682-044	WEARPLATE, STD AFT RH
	1					D4682-7	WEARPLATE, STD MID
		1				D4769-041	WEARPLATE, HD FWD
		1				D4773-041	WEARPLATE, HD AFT LH
		1				D4773-042	WEARPLATE, HD AFT RH
		1				D4771-041	WEARPLATE, HD MID
				4	4	AN4C42A	BOLT
				2		AN4C43A	BOLT
				1	1	AN4C5A	BOLT
				1	1	D3456-1	WASHER
				12	8	D4764-1	BUSHING
				6	4	MS21043-4	NUT

* PART IS INCLUDED WITH D4680-041 SKIDTUBE ASSEMBLY